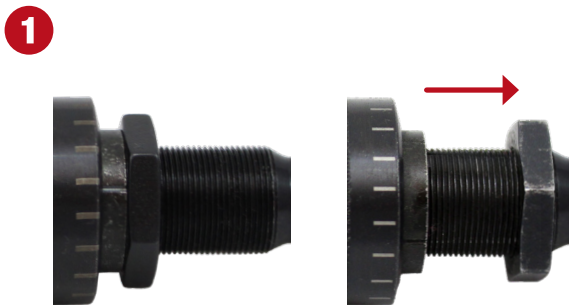
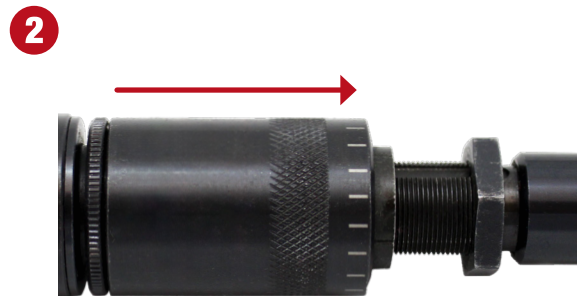


TOOL SETTING INSTRUCTIONS

ID Multi-Roller Tool



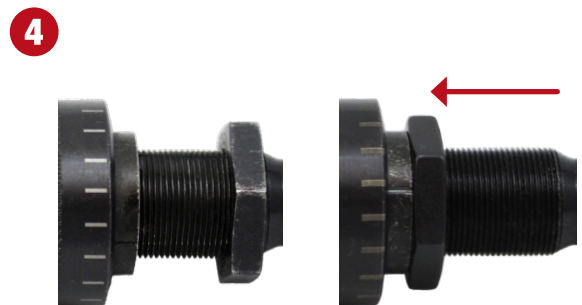
Loosen the lock nut and move to the back of the thread.



Pull back on the housing to disengage the internal teeth.



Use the adjustment marks on the housing to increase or decrease the diameter. Use one of the four "Witness" marks to determine how many tenths the tool has been adjusted.



After the desired diameter is set, move the lock nut back up against the housing.

For additional technical support:

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